

CNC MILLING: TOLERANCE XY \pm 0.0002", TRUE POSITION 0.001"

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| (3) | 3 Axis Vert. CNC Machining Centers | 39" X 23" X 23" Max. |
| (3) | 4 Axis Vert. CNC Machining Centers | 30" X 16" X 17" Max. |
| (4) | 5 Axis Vert. CNC Machining Centers | 29" X 20" X 20" Max. |
| (3) | 4 Axis Horz. CNC Multi Pallet M/Cs | 22" X 24" X 22" Max. |
| (3) | 4 Axis Horz. CNC Machining Centers | 39" X 31" X 31" Max. |
| (4) | 5 Axis Horz. CNC Multi Pallet M/Cs | 86" X 63" X 73" Max. |
| (19) | Conventional Mills | |



CNC TURNING: TOLERANCE XZ \pm 0.0002"

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| (10) | CNC Lathes | 35" Dia. X 78" Lg Max. |
| (1) | 8 Axis CNC Lathe | 19" X 32" Live Tooling |
| (20) | Conventional Lathes | 55" Dia. Max. Length 120" |
| (1) | 9 Axis Multi task Mach Center | 25" OD X 60" Length |

JIG BORING: TOLERANCE XY \pm 0.0002", TRUE POSITION 0.001"

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| (3) | Jig Bore Mills with Grinding Capability | 24" X 40" X 30" Max. |
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EDM SINKER/WIRE: TOLERANCE XY \pm 0.0005" / 32 FINISH

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| (1) | 2 Axis Wire EDM | 30" X 26" X 8" Max. |
| (4) | 5 Axis Wire EDMs | 29" X 19" X 17.5" Max. |
| (2) | 3 Axis Sinker EDMs | 61" X 30" X 21" Max. |
| (2) | 4 Axis Sinker EDMs | 48" X 34" X 18" Max. |
| (1) | 1 Axis Hole Popper (.008" to .235" Dia.) | 13.8" X 9.8" X 13.4" Area |



CYLINDRICAL GRINDING: SIZE \pm 0.0001" / 6 FINISH

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| (3) | 2 Axis I.D. / O.D. CNC Grinders | 13.7" Dia. Length 40" |
| (2) | 3 Axis I.D. / O.D. CNC Grinders | 7" Dia. Length 39" |
| (15) | Conventional Universal I.D. / O.D. Grinders | 20" Dia. Length 106" Max. |
| (3) | THREAD GRINDERS | 20" Dia. Length 48" Max. |

SURFACE GRINDING: FLATNESS \pm 0.0002" / 6 FINISH

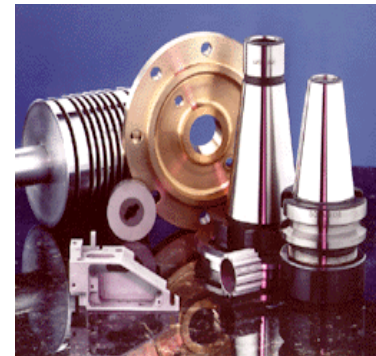
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| (9) | Surface Grinders | 50" X 60" X 200" Max. |
| (1) | Blanchard Grinder | 43" Chuck |
| (1) | Thermotron Temp. / Humidity Chamber | 38" X 38" X 38" |

HONING: Conventional & Diamond: SIZE \pm 0.00005" / 4 FINISH

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| (3) | Horz. I.D. | 1/4" Min. X 1 1/2" Dia. Max. |
| (2) | Vert. I.D. 4 Spindle + Stroker | 3/8" Min. X 1 1/2" Dia. Max. |

QUALITY ASSURANCE - AS9100:2009 Rev. C & ISO 9001:2008 REGISTERED

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| (1) | Brown & Sharpe CMM | 41" X 70" X 35" Max. |
| (1) | Zeiss Duramax CMM | 18" X 24" X 21" |
| (4) | Zeiss Prismo Vast SACC CMMs | 47" X 71" X 39" Max |
| (1) | Talyrond 265 Roundness & Profiling MM | 10"Ø X 19"L & up to 110 lbs |
| (2) | LASER MARKING | - 6" x 6" Max. |



MACHINING SUPPORT OPERATIONS

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| • Arc Welding | • Laser Marking |
| • Black Oxide | • Soldering |
| • Painting | • Sand/Bead Blasting |
| • Hard Chrome Plating | • Hardness Testing |
| • Chem Film Touch-up | • Tumbling |